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Abstract

PURPOSE: To execute the manufacture of a gasket with a bead of a good quality by a single press working machine.
CONSTITUTION: When the upper die 5 is allowed to descend, first of all, a recessed part 16 provided on a female die 17 of the lower face of the upper die 5, and a male die 10 provided on the upper face of the lower die 6 are engaged to each other, and both the inside and the outside peripheral edges of a gasket are blanked. A plunger punch 28 in said recessed part 16 is saved to the upper part. When the upper die 5 is further allowed to descend, the lower face of the die 28 and the upper face of the male die 10 insert and hold strongly the gasket blanked already, and a bead is formed.

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